## ABSTRACT OF THE DISCLOSURE

This invention relates to a control apparatus for numerical control in a cutting machine having a turret which can be rotated to arbitrary positions, and characterized by including means for obtaining turret axis data ( $\Delta X$ ,  $\Delta Z$ ) from reference offset values (X0, Z0) corresponding to a length from a cutting edge to a turret axis B, turret angle data  $\alpha$ , and cutting edge data (m, n), and moving the turret on the basis of these turret axis data ( $\Delta X$ ,  $\Delta Z$ ) to perform a cutting.

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